

**Workshop on Advanced Reactors With Innovative Fuels**

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# **Constraining TRU Production in PWRs with a Heterogeneous UO<sub>2</sub> – ThO<sub>2</sub> Assembly**

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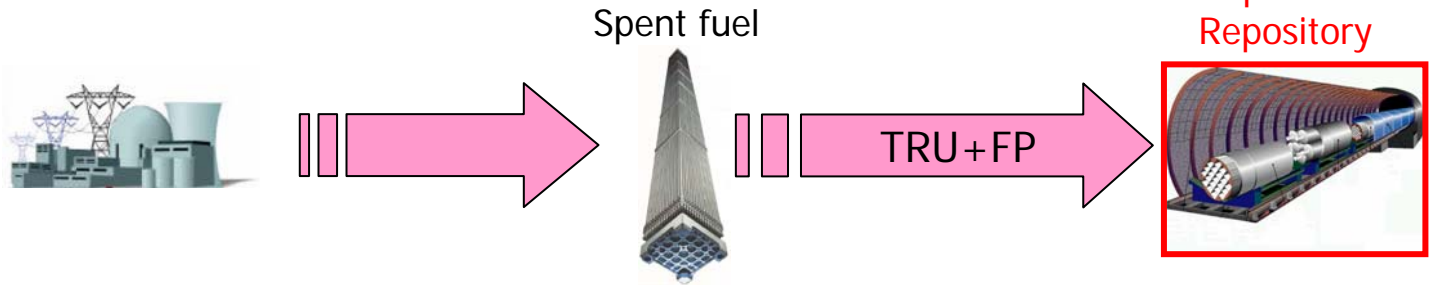
# Outline

- ◆ Introduction
  - Options for Multi-recycling of TRU in PWR
- ◆ Description of COTTU concept
  - Calculation Methodology
- ◆ Results
- ◆ Summary and Conclusions

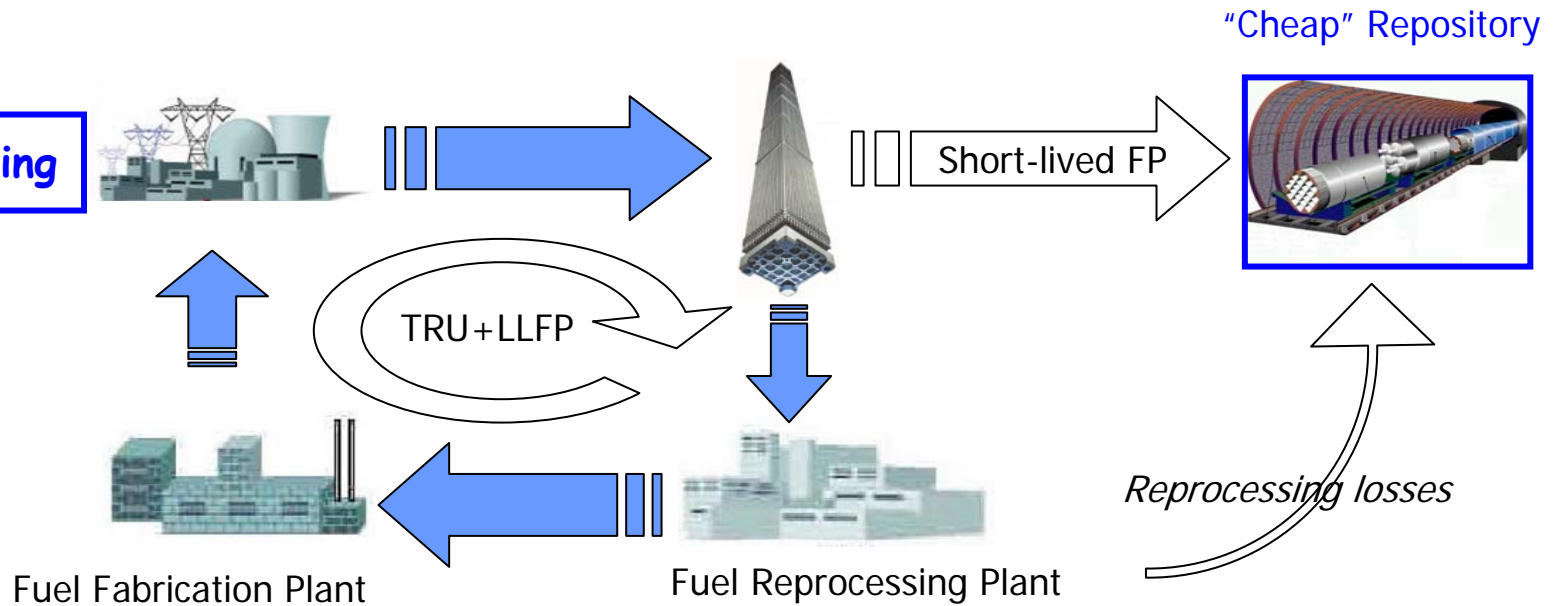


# TRU Multi-Recycling

Once - Through  
Fuel Cycle



Multi-Recycling



# TRU Multi-Recycling Options

## ◆ Fertile free fuel

➔ CONFU

## ◆ Uranium MOX

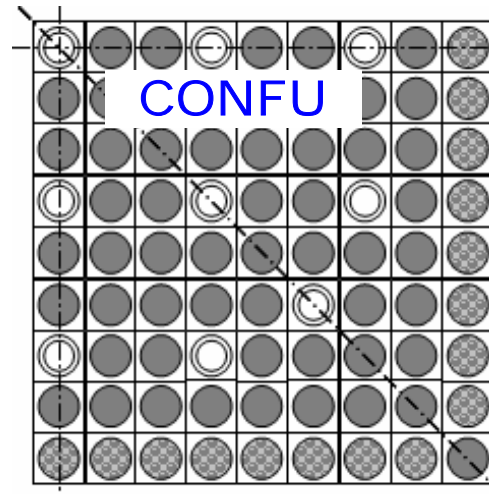
➔ Homogeneous (MIX)

➔ Heterogeneous (CORAIL, APA)

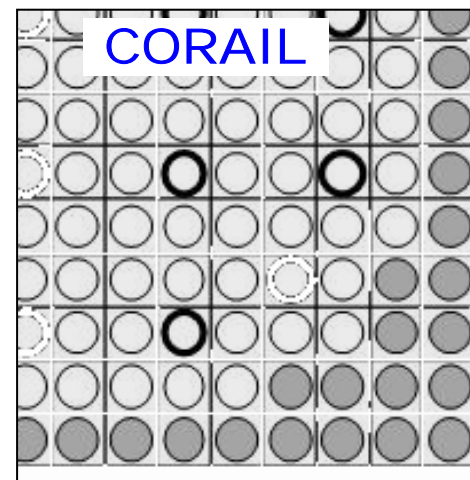
## ◆ Thorium MOX

➔ Homogeneous

➔ Heterogeneous (COTTU)



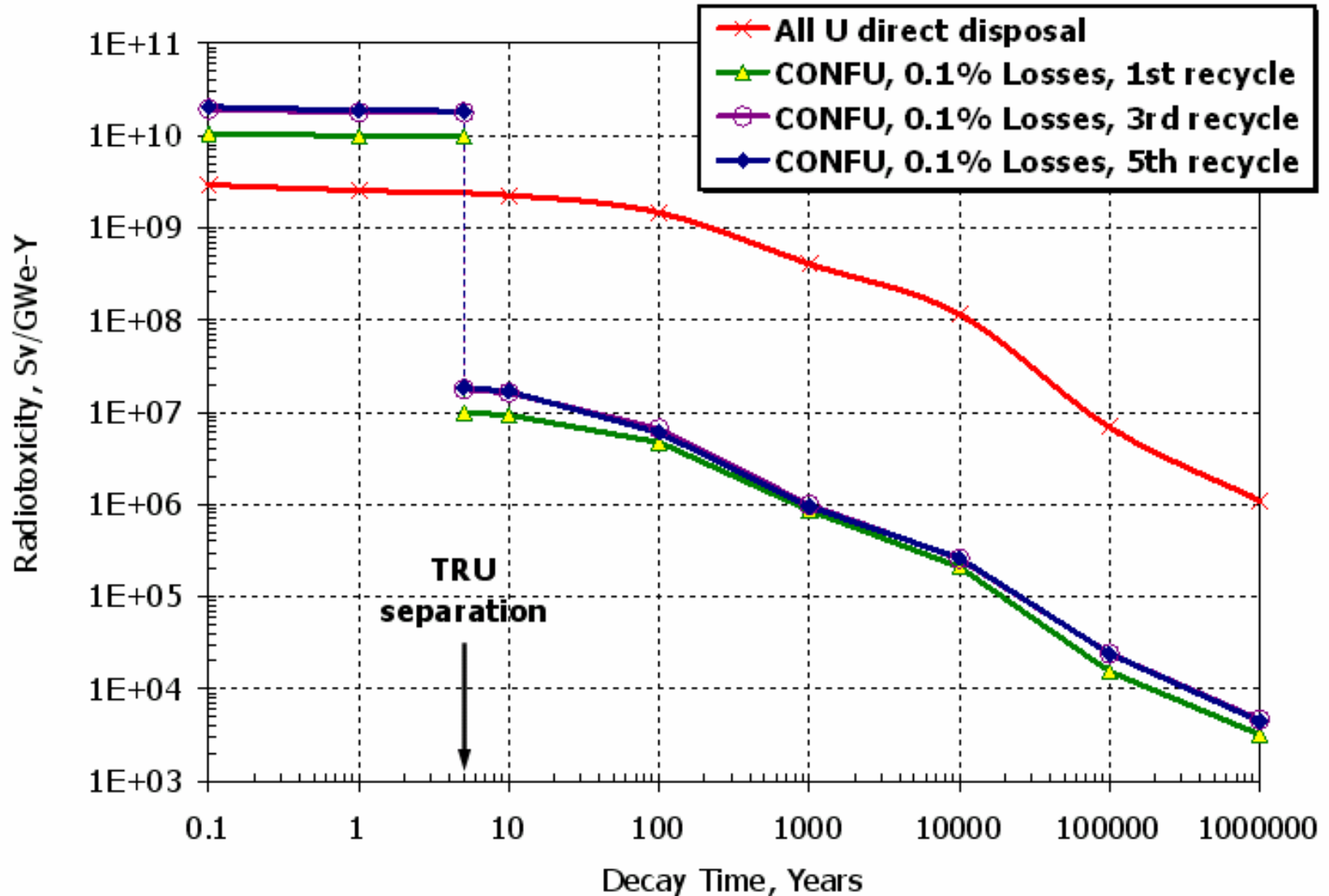
**Fertile Free Pins:**  
 70 v/o - Spinel ( $MgAl_2O_4$ )  
 18 v/o - YSZ  
 12 v/o - (TRU)  $O_2$   
 Total 13.2 kg of TRU/assembly



○  $UO_2$   
 ● MOX  
 ○ Guide tube



# Effect of Complete TRU Recycling



# COTTU Assembly Concept

- ◆ Combined TRU-ThO<sub>2</sub> and UO<sub>2</sub> Assembly
- ◆ Similar to CORAIL and CONFU
- ◆ Advantages of using Thorium
  - ➔ Existing experience as a fuel
  - ➔ Limits TRU generation
  - ➔ Efficient TRU destruction
  - ➔ Low TRU inventory
  - ➔ Some experience with reprocessing
- ◆ Drawbacks
  - ➔ Reprocessing is more difficult than U-MOX
  - ➔ Handling issues due to U232

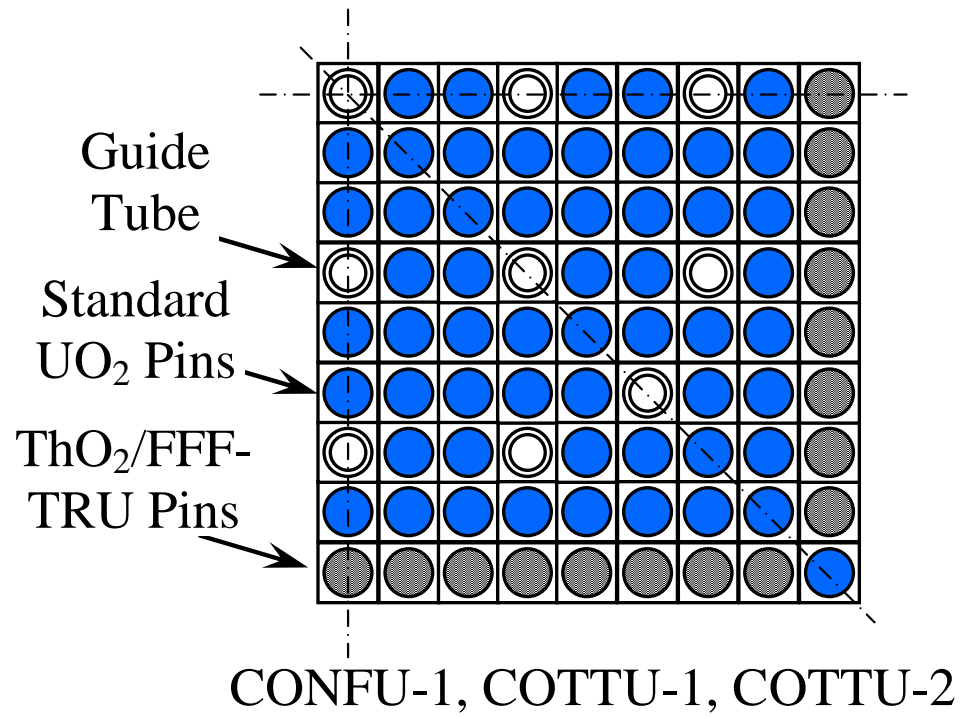
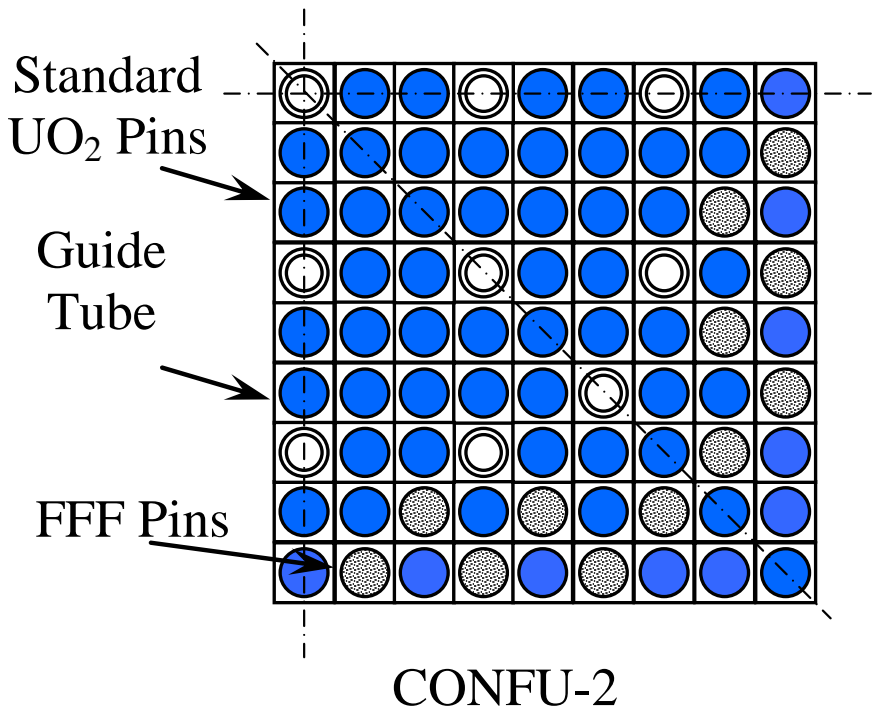


# Calculated Cases

- ◆ CONFU-1:  
60 FFF-TRU pins per assembly, "small" TRU inventory
- ◆ CONFU-2:  
48 FFF-TRU pins per assembly, "large" TRU inventory (equilibrium cycle only)
- ◆ COTTU-1:  
60 Th-TRU pins per assembly,  $^{233}\text{U}$  recycled together with TRU in Th pins
- ◆ COTTU-2:  
60 Th-TRU pins per assembly,  $^{233}\text{U}$  recycled separately from TRU in UO<sub>2</sub> pins
- ◆ UO<sub>2</sub>:  
Standard Reference UO<sub>2</sub> fuel, 4.2% enrichment



# CONFU and COTTU Assembly Options





# Calculation Methodology

- ◆ Typical PWR 17x17 fuel assembly geometry
- ◆ Typical PWR operating conditions
- ◆ 2-D Assembly level calculations
- ◆ CASMO-4 code
- ◆ Linear reactivity model, 3% leakage reactivity
- ◆ 3-batch core, 18 Months cycle
- ◆ 20 years decay time between TRU recycles



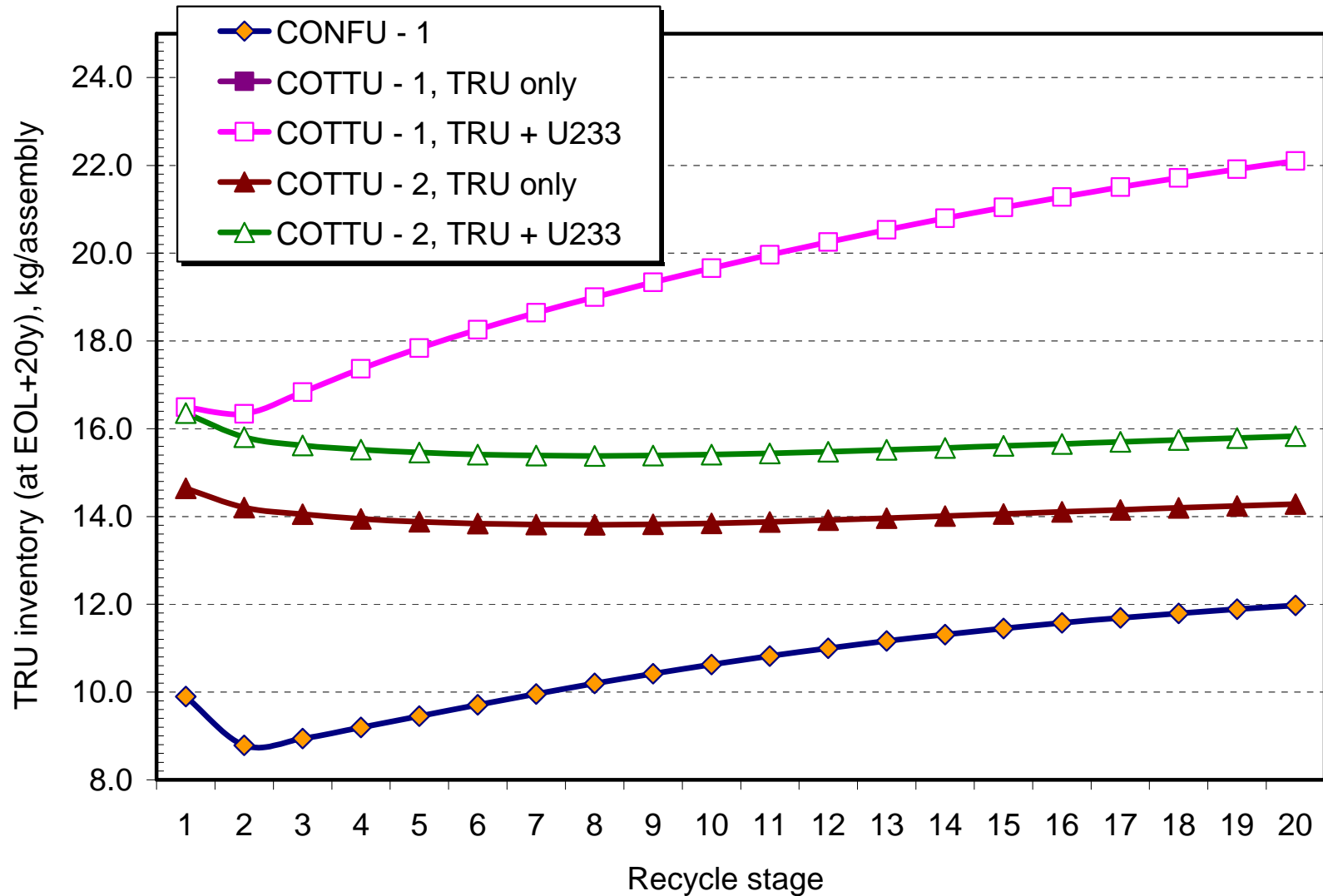
# Results



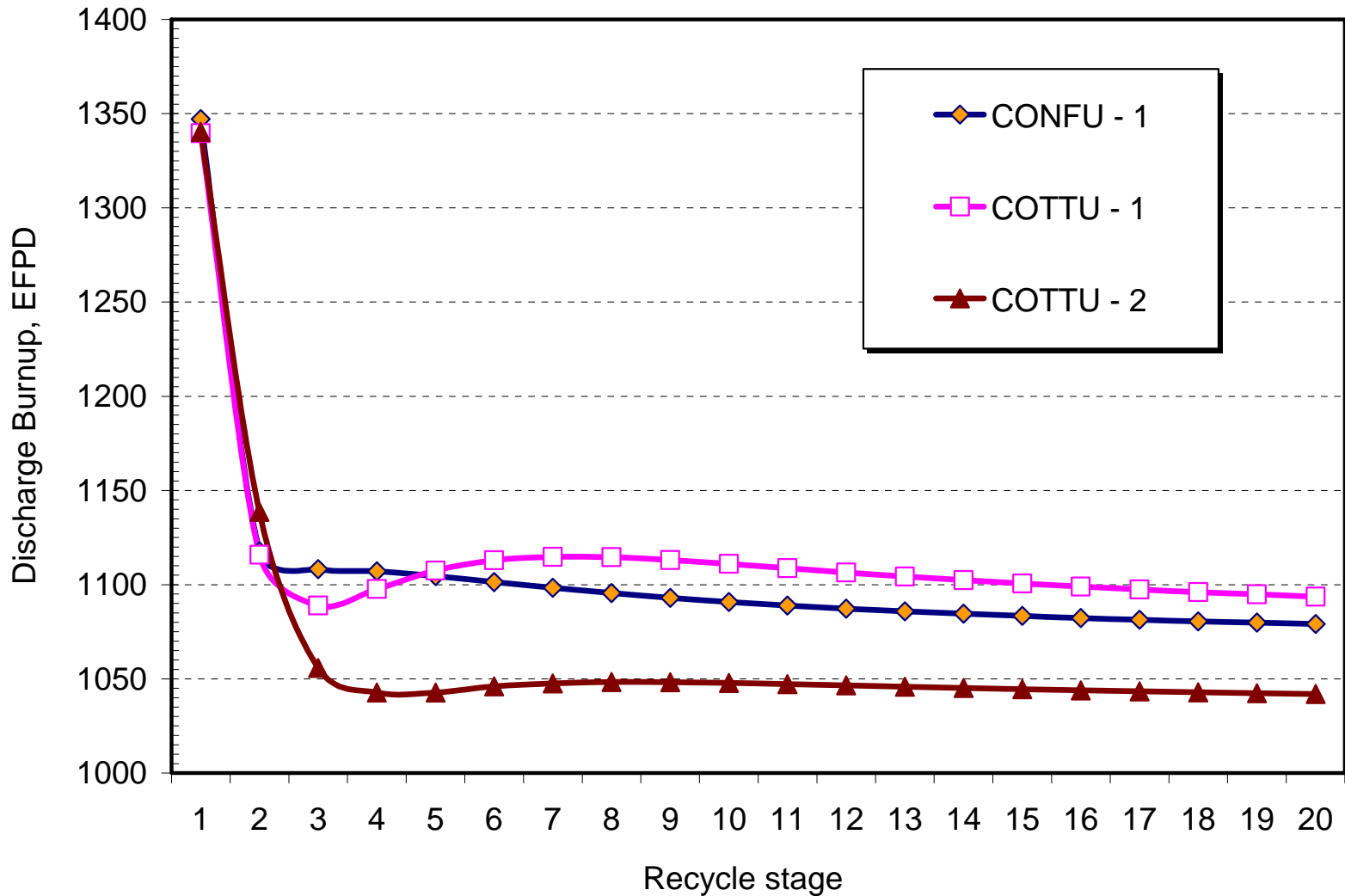
# Concepts Comparison

	CONFU-1	CONFU-2	COTTU-1	COTTU-2	Reference UO <sub>2</sub>
UO <sub>2</sub> loading, kg/assembly	355	375	355	353	459
UO <sub>2</sub> enrichment, w/o	5	5	5	5	4.2
TRU loading (BOL), kg/assembly	12.5	17.5	23.5	16.0	-
No. of TRU pins per assembly	60	48	60	60	-
TRU pin composition, v/o Matrix: (TRU)O <sub>2</sub>	89:11	80:20	78:22	87:13	-
Net TRU production, kg/assembly	0.0	- 0.1	- 0.1	0.0	+ 5.7
Discharge assembly burnup, EFPD	1298	1348	1336	1267	1330
Max. assembly pin power peaking factor	1.18	1.21	1.25	1.22	1.06

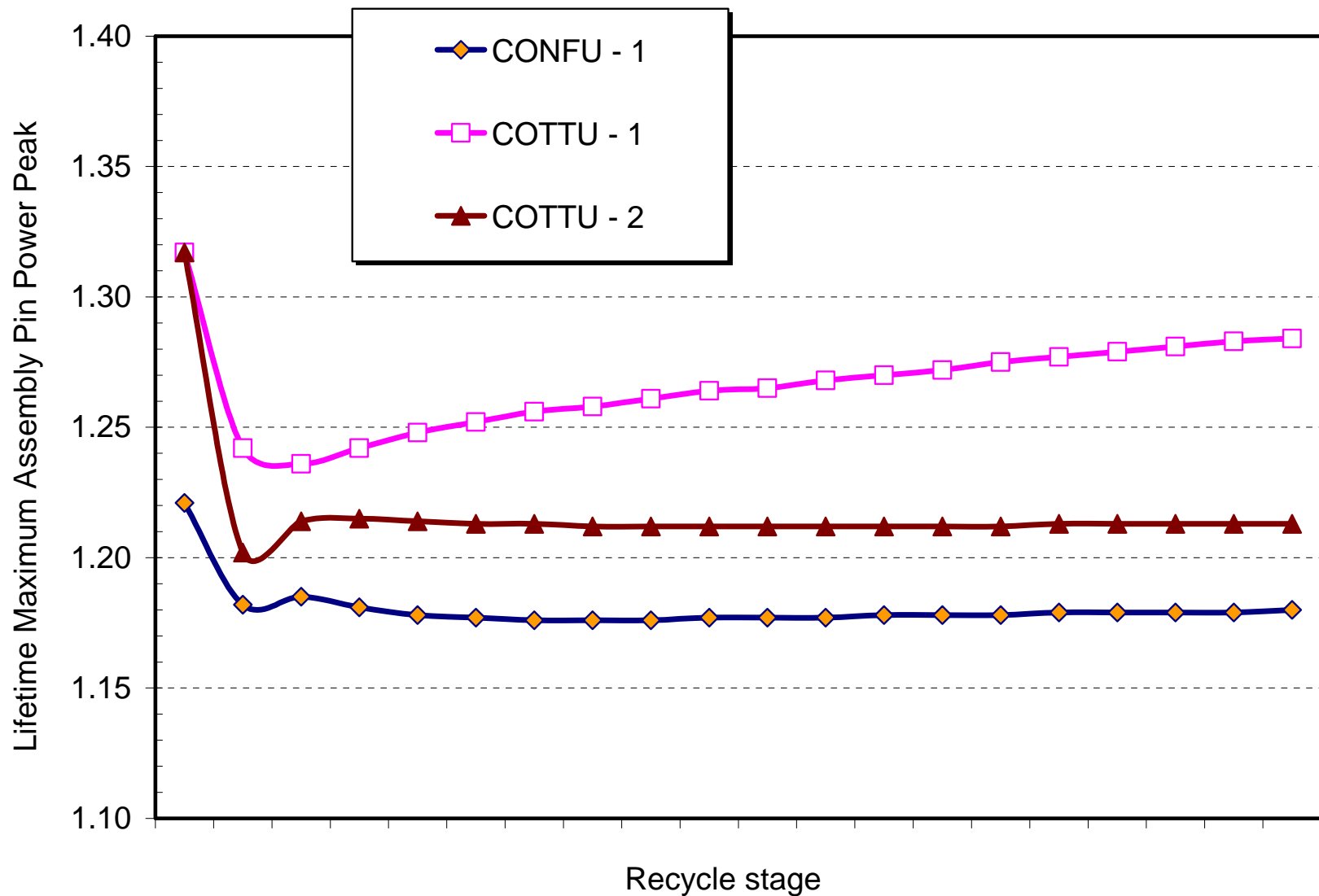
# Results: TRU Inventory, kg/assembly



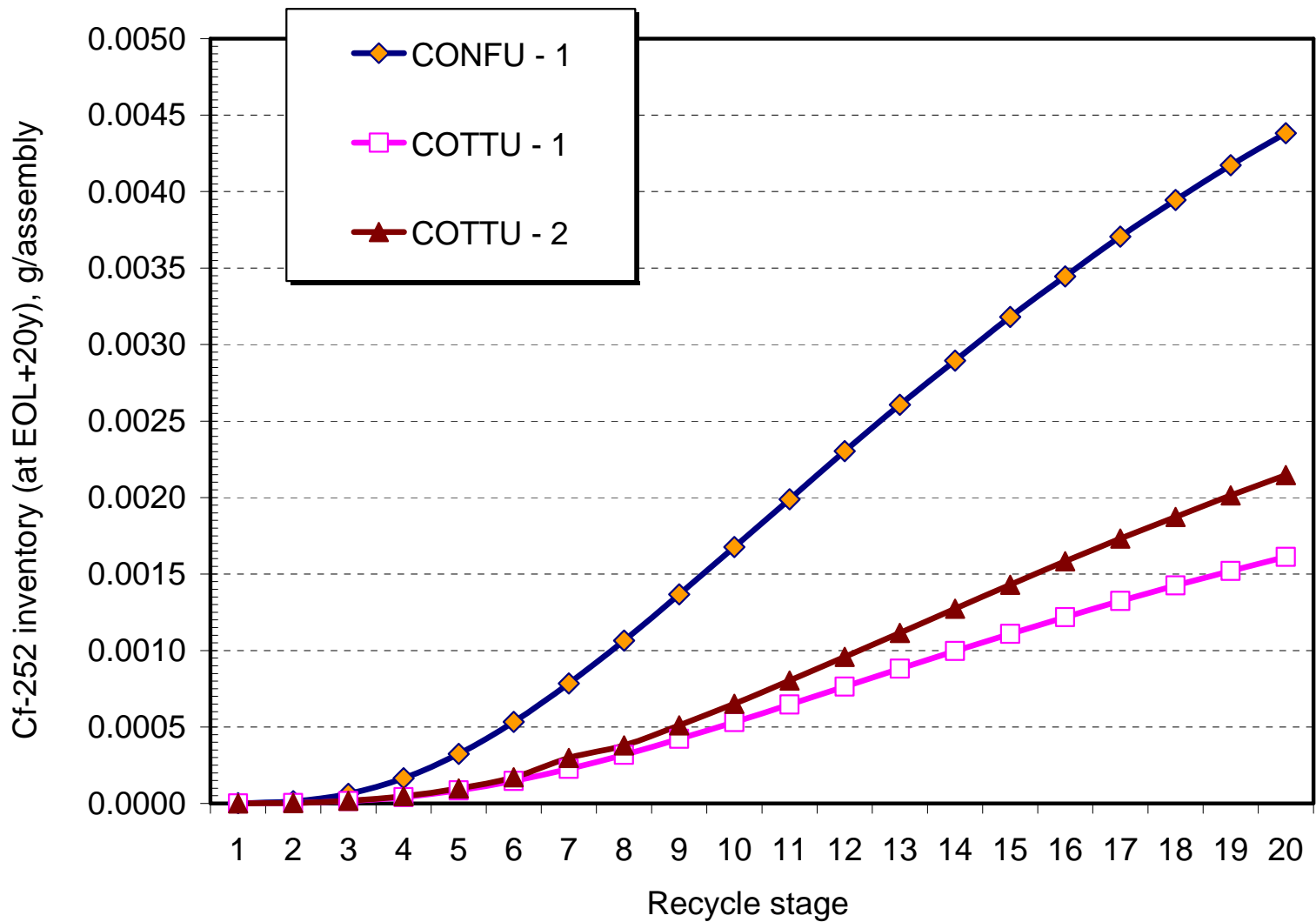
# Results: Discharge Burnup



# Results: Pin Power Peaking Factors



# Results: Cf-252 Inventory, g/assembly



# Reactivity Coefficients

		CONFU-2	COTTU-1	Reference UO <sub>2</sub>
Doppler coefficient (BOL), pcm/K	1 <sup>st</sup> recycle	-1.77	-2.14	-2.03
	3 <sup>rd</sup> recycle	-1.99	-2.30	
	15 <sup>th</sup> recycle	-2.00	-2.34	
Moderator Temperature Coefficient (BOL), pcm/K	1 <sup>st</sup> recycle	-17.8	-24.9	-11.26
	3 <sup>rd</sup> recycle	-20.6	-26.8	
	15 <sup>th</sup> recycle	-20.8	-27.0	
Soluble Boron Worth (BOL), pcm/ppm	1 <sup>st</sup> recycle	-4.93	-4.99	-6.11
	3 <sup>rd</sup> recycle	-5.69	-5.30	
	15 <sup>th</sup> recycle	-5.71	-5.42	





# Summary and Conclusions

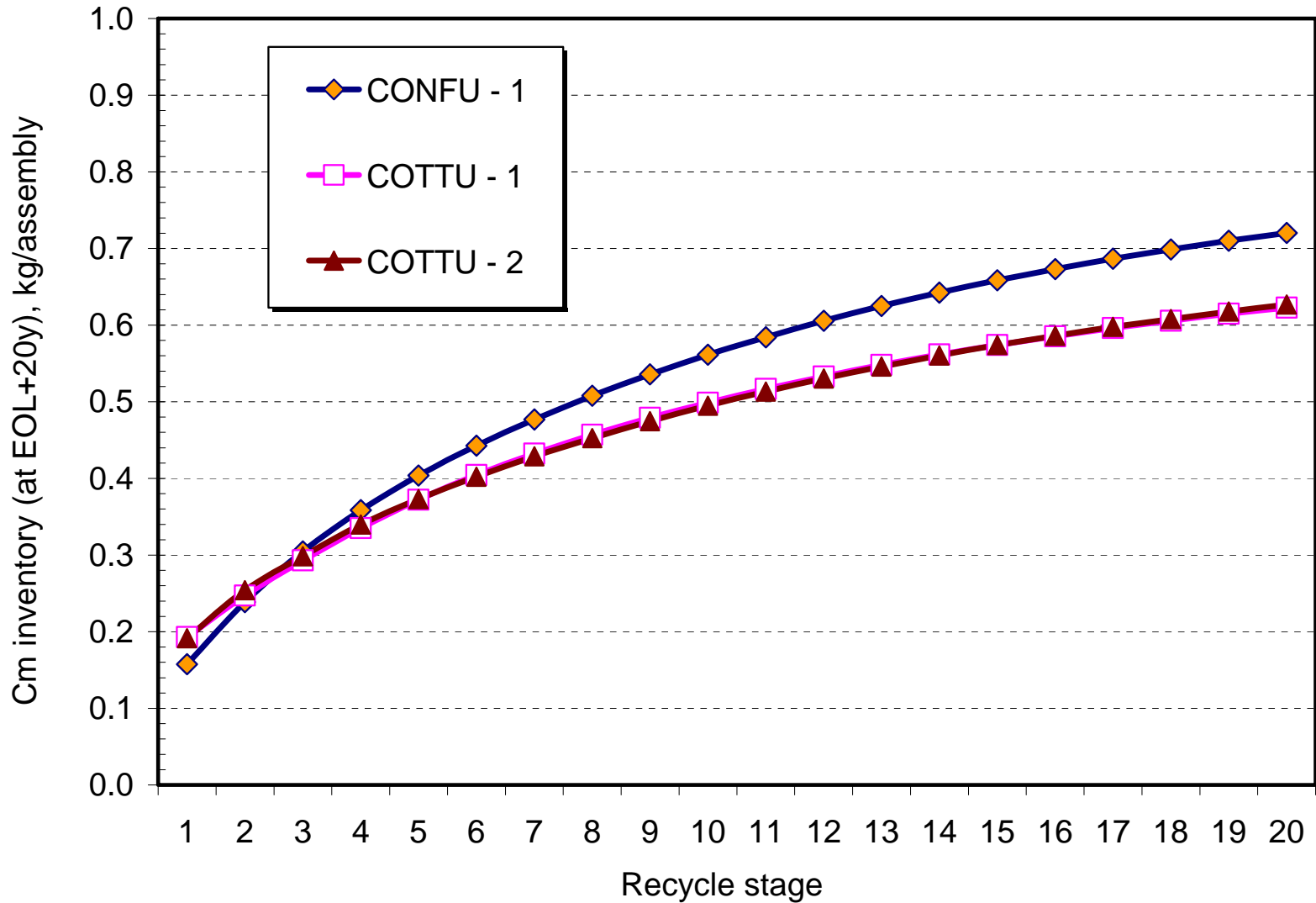
- ◆ Zero net TRU production can be achieved with COTTU assembly
- ◆ TRU inventory is larger for COTTU than for CONFU due to generation of U233
- ◆ Degradation of TRU isotopics requires an increase in UO<sub>2</sub> pins enrichment to 5%
- ◆ Similar to CONFU, the COTTU concept appears to be practical – reactivity coefficients and power peaking are acceptable
- ◆ Cm and Cf252 builds up slower in COTTU than in CONFU
- ◆ Recycling U233 in UO<sub>2</sub> improves pin power peaking but reduces cycle length
- ◆ Existing experience with Th fuel - main advantage over CONFU



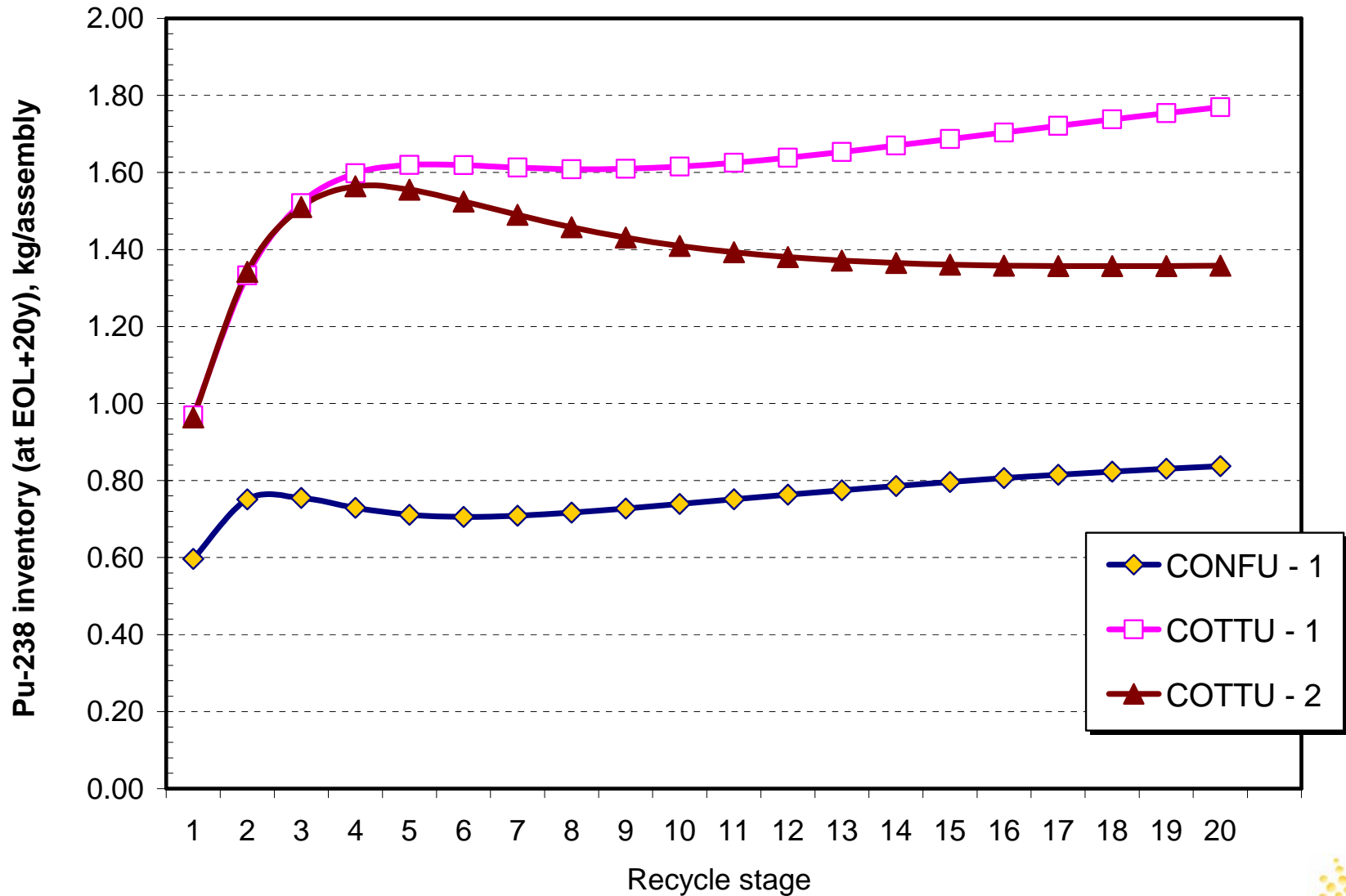
# BACKUP SLIDES



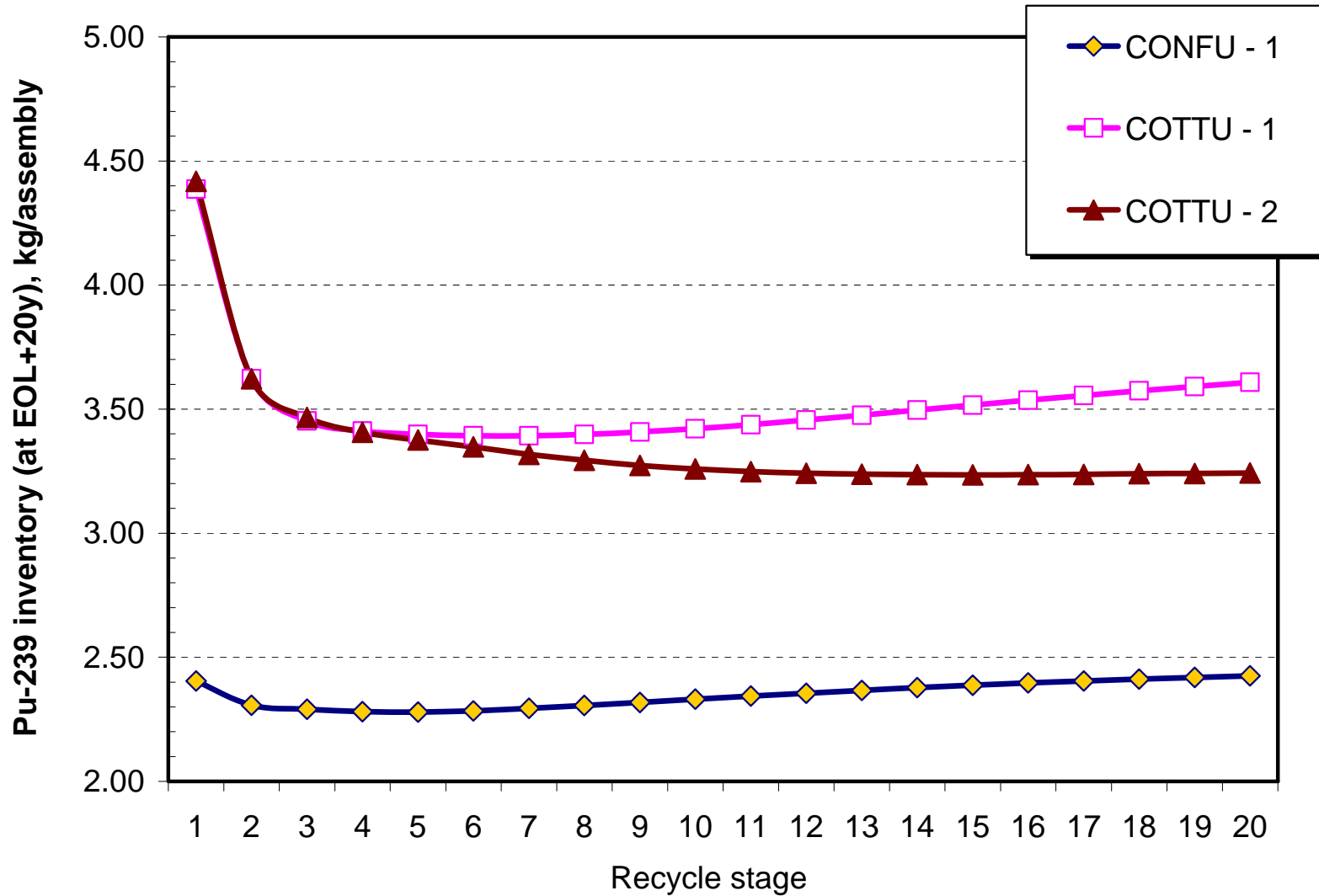
# Cm Inventory



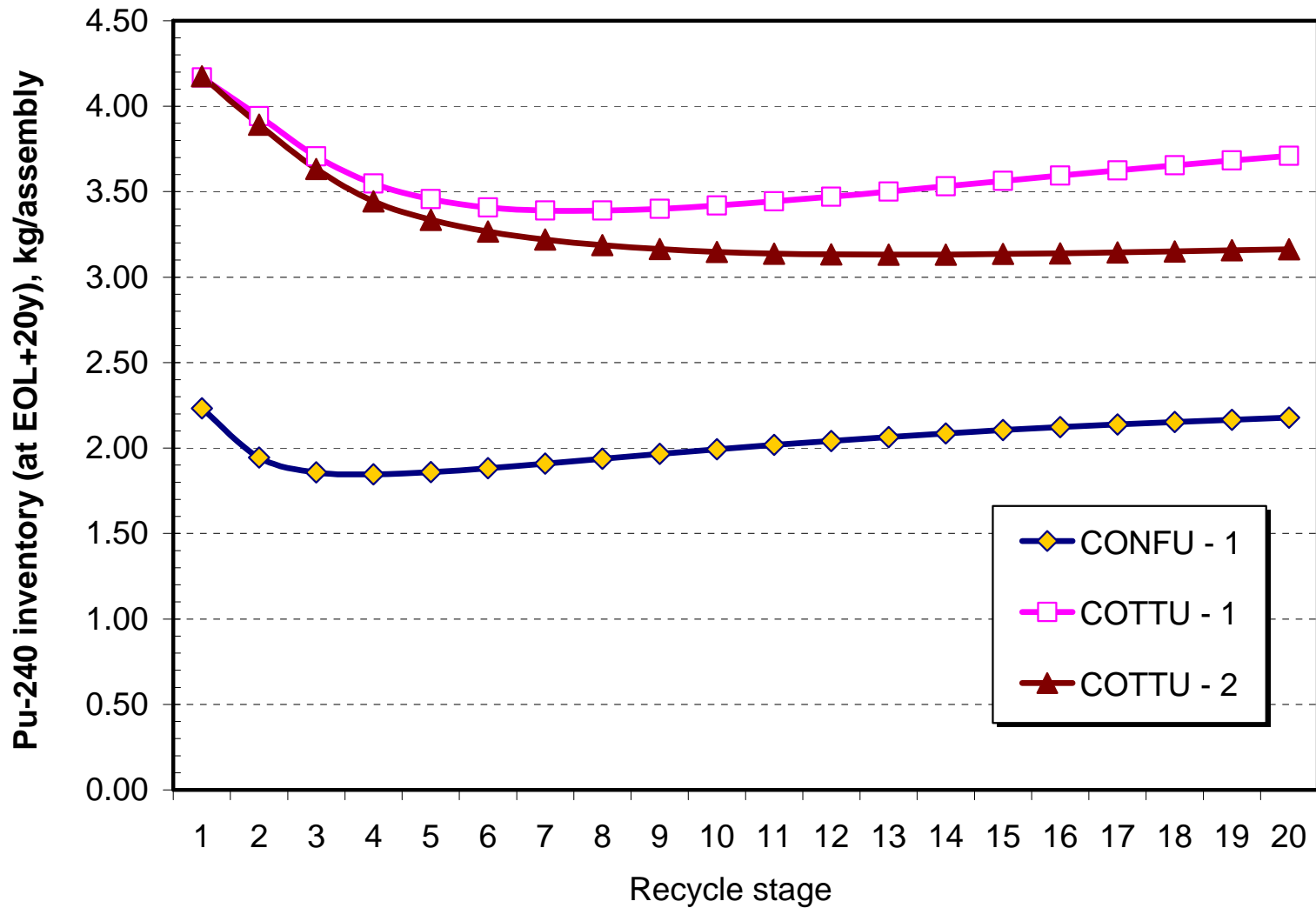
# Pu-238 Inventory



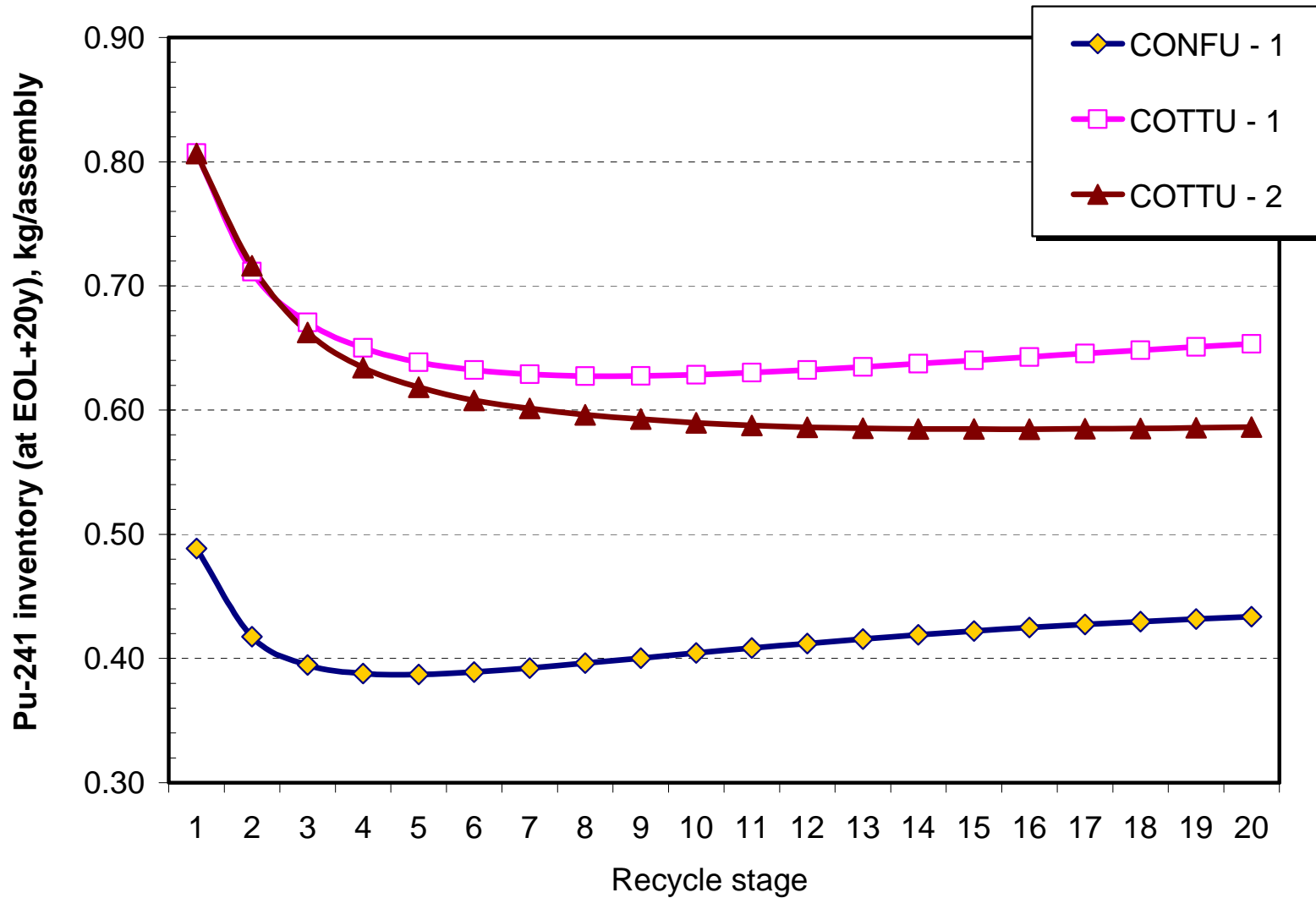
# Pu-239 Inventory



# Pu-240 Inventory



# Pu-241 Inventory



# Pu-242 Inventory

